## TEST CERTIFICATE

CLIENT: Euro-Roller Technics B.V .
Hollandse Kade 26
1391 JD Abcoude
The Netherlands

## CERTIFICATE NUMBER

7171 Issue 1

## CUSTOMER ORDER NUMBER <br> 2741

DATE OF RECEIPT
TEST TEM(S)
MODEL/PART NUMBER(S)
SERIALNUMBER(S)
TEST SPECIFICATION / ISSUE

## DATE OF TEST

TEST(S) APPLIED

15 May 2009
Exhaust Fume Filter
MF100/180 Filter Element
Not Supplied
Tested to customer specification
Based on ISO 5011
02 - 04 June 2009

## Filter Efficiency and Capacity Testing

The filter was attached to the filter testing rig, initially the flow profile of the filter was measured by measuring the pressure drop across the filter at different flow rates up to $5 \mathrm{~m}^{3} / \mathrm{min}$. ASHRAE $52 / 76$ test dust was then injected into the system at a known rate. By measuring the mass of dust retained on the filter and the mass of dust retained on the absolute filter (down stream of the test filter), the overall efficiency was calculated.

Dust Grade: ASHRAE 52/76
Concentration: $\quad 0.2 \mathrm{~g} / \mathrm{m}^{3}$
Efficiency: $\quad$ Measured at 30 mins, then at $60,72.5$, and 85 mbar.

RESULT(S) OF TEST:

| Flow Rate | Pressure Drop Across |
| :---: | :---: |
|  | Filter |
| $\left(\mathrm{m}^{3} / \mathrm{min}\right)$ | $(\mathrm{mbar})$ |
| 5.0 | 22.5 |
| 4.5 | 17.3 |
| 3.9 | 15.1 |
| 2.9 | 10.1 |
| 1.2 | 4.0 |


| Pressure Drop <br> Across Filter <br> (mbar) | Total Dust <br> Fed <br> $(\mathrm{g})$ | Filter <br> Efficiency |
| :---: | :---: | :---: |
| 45.8 | 30.2 | $(\%)$ |
| 60.1 | 52.3 | 99.67 |
| 72.5 | 70.1 | 99.23 |
| 85.2 | 92.9 | 98.95 |

The initial efficiency of the filter is $99.67 \%$. The overall efficiency of the filter is $99.07 \%$. The capacity of the filter at 85.2 mbar pressure drop is 92.9 g of ASHRAE 52/76.

Approved by


G J Spicer, MEng
Quality Manager

